

View Online at <https://aerobasegroup.com/nsn/5365-00-500-9360>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.016 inches

Width:

0.040 inches

Overall Length:

0.140 inches

Thread Size:

1/4 in. - 32

Bore Diameter:

0.120 inches

Depth:

0.050 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, federal standard 66, aisi/sae 1120 and steel, qq-s-637, comp 1117

Material:

Steel comp 1117

Material Specification:

Qq-s-637, comp 1117 federal specification 2nd material response

Surface Treatment:

Phosphate

Surface Treatment:

Phosphate

Fsc Application Data:

Gun, machine, cal..50, browning, m2

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d