

View Online at <https://aerobasegroup.com/nsn/5365-00-500-9360>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.016 inches

**Width:**

0.040 inches

**Overall Length:**

0.140 inches

**Thread Size:**

1/4 in. - 32

**Bore Diameter:**

0.120 inches

**Depth:**

0.050 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Steel, federal standard 66, aisi/sae 1120 and steel, qq-s-637, comp 1117

**Material:**

Steel comp 1117

**Material Specification:**

Qq-s-637, comp 1117 federal specification 2nd material response

**Surface Treatment:**

Phosphate

**Surface Treatment:**

Phosphate

**Fsc Application Data:**

Gun, machine, cal..50, browning, m2

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d