

View Online at <https://aerobasegroup.com/nsn/5365-00-502-1311>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

0.081 inches

Overall Length:

0.250 inches

Thread Size:

1/2 in. -20

Bore Diameter:

0.156 inches

Depth:

0.080 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, qq-s-634, comp 1045-canceled and steel, qq-s-637, comp 1137

Material:

Steel comp 1045 and steel comp 1137

Material Specification:

Qq-s-634, comp 1045-canceled federal specification 1st material response and qq-s-637, comp 1137 federal specification 2nd material response

Surface Treatment:

Oxide

Surface Treatment:

Black oxide

Fsc Application Data:

Mechanism, recoil, howitzer, 155-mm, m1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d