

View Online at <https://aerobasegroup.com/nsn/5365-00-515-0388>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.170 inches

**Diameter:**

0.070 inches

**Thread Size:**

1-1/4 in. -18

**Bore Diameter:**

0.940 inches

**Depth:**

0.170 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

0.530 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, mil-s-6758, cond f4

**Material:**

Steel comp 4130

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d