

View Online at <https://aerobasegroup.com/nsn/5365-00-515-0657>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.063 inches

**Width:**

0.125 inches

**Overall Length:**

0.219 inches

**Thread Size:**

2-7/8 in.-16

**Bore Diameter:**

Between 2.428 inches and 2.437 inches

**Depth:**

0.094 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Any acceptable

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Special Features:**

2 holes 0.078 in. Diameter drilled outside to inside, external edges chamfered, inside groove 0.040 in. Radius 0.089 in. From face

**Material:**

Magnesium alloy

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Magnesium alloy

**Surface Treatment:**

Dichromate

**Surface Treatment:**

Dichromate

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d