

View Online at <https://aerobasegroup.com/nsn/5365-00-516-7408>

Thread Pitch Diameters:

+0.6671 to 0.6703 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

0.250 inches

Overall Length:

0.320 inches

Thread Size:

18 mm - 1.5 mm

Bore Diameter:

0.240 inches

Depth:

0.080 inches

Bore Shape:

Straight

Screw Thread Series Designator:

International metric thread

Drive Type:

Slotted face

Material Hardness Rating:

C scale 16 to 27

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Special Features:

0.630in. -0.010 diameter by 0.080 in. Plus 0.010 lg pilot on end opposite to drive end; slots tapered at 90 degrees angle from 1/2in. W at od to 1/4in. At center hole; no. 63 finish on all surfaces

Material:

Steel, qq-s-634, comp 1045-canceled or steel, qq-s-637, comp 1137

Material:

Steel comp 1045 or steel comp 1137

Surface Treatment:

Oxide

Surface Treatment:

Black oxide

Fsc Application Data:

Mechanism, recoil, m3a1, m3a2, m3a3, m21, m21a1 and m21a2, gun, 155-mm

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d