

View Online at <https://aerobasegroup.com/nsn/5365-00-522-3890>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

30.0

Chamfer Length:

0.188 inches

Width:

0.250 inches

Overall Length:

0.813 inches

Thread Size:

3-1/8 in. -12

Bore Diameter:

1.750 inches

Depth:

0.125 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Ns

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Special Features:

End opposite drive end counterbored

Material:

Steel, qq-s-637, comp 1118

Material:

Steel comp 1118

Fsc Application Data:

Carriage, gun, 40-mm, m2a1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d