

View Online at <https://aerobasegroup.com/nsn/5365-00-523-4929>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.060 inches

Overall Length:

0.530 inches

Diameter:

Between 0.270 inches and 0.290 inches

Thread Size:

2.187-12

Bore Diameter:

Between 1.195 inches and 1.200 inches

Depth:

0.120 inches

Bore Shape:

Straight

Screw Thread Series Designator:

N special

Drive Type:

Drilled face

Accommodation Type And Quantity:

6 holes

Angle Between Accommodations In Deg:

60.0

Radius From Geometric Axis To Accommodation:

1.750 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Special Features:

1.560 in. Diameter by 0.190 in. Wide counterbore located 0.220 in. From drive end and 1.880 in. Diameter by 0.060 in. Wide countersink located opposite drive end

Material:

Steel, ams 6407 and steel, federal standard 66, comp c1022

Material:

Steel uns k33020 and steel comp 1022

Surface Treatment:

Phosphate

Surface Treatment:

Phosphate

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d