Externally Threaded Ring - Page 1 of 2



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# Thread Pitch Diameters:

+8.2918 to 8.2966 inches

### **Thread Direction:**

**Right-hand** 

#### Casehardening Indicator:

Not casehardened

#### Chamfer Angle In Deg:

45.0

#### Chamfer Length:

0.055 inches

#### Width:

0.500 inches

#### **Overall Length:**

0.400 inches

#### Thread Size:

8.340 in. - 16

# Bore Diameter:

7.920 inches

# Depth:

0.190 inches

# Bore Shape:

Straight

#### Screw Thread Series Designator:

Ns

#### Drive Type:

Slotted face

#### Material Hardness Rating:

Between 32.0 rockwell c and 38.0 rockwell c

#### Accommodation Type And Quantity:

16 slots

#### Angle Between Accommodations In Deg:

22.1

# **Beveled Thread:**

Not included

# Bore Annular Internal Serration:

Not included

# Setscrew Locking Notch:

Not included

# Bore Edge Process:

Chamfered

# Process End Location:

Both ends

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Material:

Steel, ams 6322

Material:

Steel comp 8740

**Fsc Application Data:** 

Turbojet, engine, aircraft

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d

