

View Online at <https://aerobasegroup.com/nsn/5365-00-526-2485>

Thread Class:

2a

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.060 inches

Overall Length:

0.400 inches

Diameter:

0.1875 inches

Thread Size:

4.250-32

Bore Diameter:

3.260 inches

Depth:

0.120 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Material Hardness Rating:

Between 34.0 rockwell c and 38.0 rockwell c

Thread Location:

Both ends

Accommodation Type And Quantity:

6 holes

Angle Between Accommodations In Deg:

60.0

Radius From Geometric Axis To Accommodation:

1.875 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel

Material:

Steel

Surface Treatment:

Cadmium

Surface Treatment:

Cadmium plated

Fsc Application Data:

Stabilizer, aircraft

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

T252-d