

View Online at <https://aerobasegroup.com/nsn/5365-00-550-7039>

Thread Pitch Diameters:

+5.7225 to 5.7336 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.040 inches

Width:

Between 0.400 inches and 0.410 inches

Overall Length:

Between 1.118 inches and 1.126 inches

End Radius:

Between 4.806 inches and 4.808 inches

Thread Size:

5.904-6

Bore Diameter:

Between 4.726 inches and 4.728 inches

Depth:

Between 0.200 inches and 0.210 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Special acme

Drive Type:

Slotted face

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel

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Steel

Surface Treatment:

Black oxide mil-std-171 finish no. 3.3.1

Surface Treatment:

Black oxide mil-std-171 finish no. 3.3.1

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d