Externally Threaded Ring - Page 1 of 2



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Thread Direction:
Right-hand
Casehardening Indicator:
Not casehardened
Width:
Between 0.470 inches and 0.480 inches
Overall Length:
Between 0.780 inches and 0.790 inches
Bore Diameter:
Between 5.750 inches and 5.760 inches
Depth:
Between 0.240 inches and 0.250 inches
Bore Shape:
Straight
Drive Type:
Externally slotted
Accommodation Type And Quantity:
4 slots
Angle Between Accommodations In Deg:
90.0
Beveled Thread:
Not included
Setscrew Locking Notch:
Material:
Steel, qq-s-634, comp 1045-canceled or steel qq-t-830 comp 1045
Material:
Steel comp 1045 or steel qq-t-830 comp 1045 Material Specification:
Qq-s-634, comp 1045-canceled federal specification 1st material response
Surface Treatment:
Oxide
Surface Treatment Specification:
Mil-std-171 finish 3.3.1 military specification single treatment response
Surface Treatment:
Black-oxide mil-std-171 finish 3.3.1
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

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Fiig: T252-d

Mil-std (military Standard):

Mil-std-171 spec.