

View Online at <https://aerobasegroup.com/nsn/5365-00-568-5268>

**Thread Class:**

3a

**Thread Pitch Diameters:**

+0.8992 to 0.9052 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.240 inches and 0.250 inches

**Overall Length:**

0.389 inches

**End Radius:**

0.685 inches

**Thread Size:**

1-5/8 in.-18 thd size

**Bore Diameter:**

1.312 inches

**Depth:**

Between 0.182 inches and 0.187 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef or nef

**Drive Type:**

Slotted face

**Material Hardness Rating:**

C26 to c33

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Rounded

**Process End Location:**

Drive end

**Material:**

Steel, mil-s-6736, cond a

**Surface Treatment:**

Oxide

**Surface Treatment:**

Black oxide

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d