

View Online at <https://aerobasegroup.com/nsn/5365-00-568-5268>

Thread Class:

3a

Thread Pitch Diameters:

+0.8992 to 0.9052 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.240 inches and 0.250 inches

Overall Length:

0.389 inches

End Radius:

0.685 inches

Thread Size:

1-5/8 in.-18 thd size

Bore Diameter:

1.312 inches

Depth:

Between 0.182 inches and 0.187 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef or nef

Drive Type:

Slotted face

Material Hardness Rating:

C26 to c33

Thread Location:

Both ends

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Rounded

Process End Location:

Drive end

Material:

Steel, mil-s-6736, cond a

Surface Treatment:

Oxide

Surface Treatment:

Black oxide

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d