

View Online at <https://aerobasegroup.com/nsn/5365-00-585-3164>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

15.0

Chamfer Length:

0.063 inches

Width:

0.250 inches

Overall Length:

1.969 inches

Thread Size:

3-1/4 in. -16

Bore Diameter:

2.754 inches

Depth:

0.125 inches

Bore Shape:

Straight

Screw Thread Series Designator:

16un

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

1.625 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, sae j404, comp 4130 to 4140

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Surface Treatment:

Zinc

Surface Treatment:

Zinc plated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d