

View Online at <https://aerobasegroup.com/nsn/5365-00-597-8826>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

4.0

**Chamfer Length:**

Between 0.021 inches and 0.023 inches

**Width:**

0.063 inches

**Overall Length:**

0.220 inches

**Thread Size:**

1.92 in. -32

**Bore Diameter:**

1.770 inches

**Depth:**

0.063 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Included

**Setscrew Locking Notch:**

Included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Aluminum alloy, ww-t-789-canceled

**Material:**

Aluminum alloy 6061 or aluminum alloy 6062

**Surface Treatment:**

Black dye

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d