

View Online at <https://aerobasegroup.com/nsn/5365-00-597-8827>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

0.313 inches

Diameter:

0.094 inches

Taper Minor Diameter:

1.770 inches

Taper Major Diameter:

Between 1.182 inches and 1.184 inches

Thread Size:

2-5/16 in.-32

Depth:

0.063 inches

Bore Shape:

Tapered

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

1.030 inches

Beveled Thread:

Not included

Taper Major Diameter Location:

Opposite drive end

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Special Features:

11 degree 30 min angle for tapered center hole to obtain maximum diameter and 20 degree angle from face of thds to outer edge on drive end

Material:

Aluminum alloy, ww-t-789-canceled

Material:

Aluminum alloy 6061 or aluminum alloy 6062

Surface Treatment:

Black dye

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

T252-d