

View Online at <https://aerobasegroup.com/nsn/5365-00-597-8830>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

19.0

Chamfer Length:

0.031 inches

Width:

0.031 inches

Overall Length:

0.230 inches

End Radius:

0.031 inches

Thread Size:

1.03 in.-36

Bore Diameter:

0.927 inches

Depth:

0.031 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered and rounded

Process End Location:

End opposite drive end and drive end

Material:

Copper alloy, mil-t-46072

Material:

Copper alloy 330 or copper alloy 331 or copper alloy 332 or copper alloy 370

Surface Treatment:

Oxide

Surface Treatment:

Black oxide

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d