

View Online at <https://aerobasegroup.com/nsn/5365-00-597-8845>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.031 inches

**Width:**

0.313 inches

**Overall Length:**

0.813 inches

**Thread Size:**

3 in. - 12

**Bore Diameter:**

2.250 inches

**Depth:**

0.313 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Slotted face

**Thread Location:**

Drive end

**Accommodation Type And Quantity:**

6 slots

**Angle Between Accommodations In Deg:**

60.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Special Features:**

5/32 in. Radius cut on slot ends not extending beyond 2-13/16 in. Minus 1/64 in. Diameter and end opposite drive end counterbored 2-5/8 in. Porm 1/64 diameter by i/8 in. Porm 1/64 in. Deep and end opposite drive end relieved thread 2-27/32 in. Porm 1/64 in. Diameter by 1/16 in. Porm 1/64 long

**Material:**

Steel, n 4921

**Material:**

Steel, n 4921

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d