

View Online at <https://aerobasegroup.com/nsn/5365-00-597-8845>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.031 inches

Width:

0.313 inches

Overall Length:

0.813 inches

Thread Size:

3 in. - 12

Bore Diameter:

2.250 inches

Depth:

0.313 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Slotted face

Thread Location:

Drive end

Accommodation Type And Quantity:

6 slots

Angle Between Accommodations In Deg:

60.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Special Features:

5/32 in. Radius cut on slot ends not extending beyond 2-13/16 in. Minus 1/64 in. Diameter and end opposite drive end counterbored 2-5/8 in. Porm 1/64 diameter by i/8 in. Porm 1/64 in. Deep and end opposite drive end relieved thread 2-27/32 in. Porm 1/64 in. Diameter by 1/16 in. Porm 1/64 long

Material:

Steel, n 4921

Material:

Steel, n 4921

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d