

View Online at <https://aerobasegroup.com/nsn/5365-00-598-9162>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.015 inches

**Width:**

0.218 inches

**Overall Length:**

0.312 inches

**Thread Size:**

1-1/16 in -18 thd size

**Bore Diameter:**

0.734 inches

**Depth:**

0.140 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Material Hardness Rating:**

Between 26.0 rockwell c and 32.0 rockwell c

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Steel, ams 5610

**Material:**

Steel comp 416se

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d