

View Online at <https://aerobasegroup.com/nsn/5365-00-598-9162>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.015 inches

Width:

0.218 inches

Overall Length:

0.312 inches

Thread Size:

1-1/16 in -18 thd size

Bore Diameter:

0.734 inches

Depth:

0.140 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Material Hardness Rating:

Between 26.0 rockwell c and 32.0 rockwell c

Thread Location:

Both ends

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, ams 5610

Material:

Steel comp 416se

Surface Treatment:

Passivate

Surface Treatment:

Passivated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d