

View Online at <https://aerobasegroup.com/nsn/5365-00-607-2524>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

Between 0.843 inches and 0.853 inches

Diameter:

Between 3.335 inches and 3.345 inches

Thread Size:

3.500-16

Bore Diameter:

Between 2.610 inches and 2.615 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Lug face

Accommodation Type And Quantity:

8 lugs

Angle Between Accommodations In Deg:

45.0

Radius From Geometric Axis To Accommodation:

1.625 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Height:

Between 0.440 inches and 0.445 inches

Material:

Steel, qq-t-830, comp 1015 to 1025 cond hr

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Surface Treatment:

Phosphate coated, manganese base or zinc base, phosphate coated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d