

View Online at <https://aerobasegroup.com/nsn/5365-00-607-2524>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.843 inches and 0.853 inches

**Diameter:**

Between 3.335 inches and 3.345 inches

**Thread Size:**

3.500-16

**Bore Diameter:**

Between 2.610 inches and 2.615 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Lug face

**Accommodation Type And Quantity:**

8 lugs

**Angle Between Accommodations In Deg:**

45.0

**Radius From Geometric Axis To Accommodation:**

1.625 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Height:**

Between 0.440 inches and 0.445 inches

**Material:**

Steel, qq-t-830, comp 1015 to 1025 cond hr

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Steel, qq-t-830, comp 1015 to 1025 cond hr

**Surface Treatment:**

Phosphate coated, manganese base or zinc base, phosphate coated

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d