

View Online at <https://aerobasegroup.com/nsn/5365-00-610-5141>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.500 inches

**Overall Length:**

0.875 inches

**End Radius:**

0.125 inches

**Thread Size:**

6 in. - 12

**Bore Diameter:**

5.250 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Slotted face

**Material Hardness Rating:**

C scale 16 to 27

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Rounded

**Process End Location:**

End opposite drive end

**Material:**

Steel, qq-s-634, comp 1045-canceled

**Material:**

Steel comp 1045

**Surface Treatment:**

Black oxide

**Fsc Application Data:**

Gun, 155-mm, m1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d