

View Online at <https://aerobasegroup.com/nsn/5365-00-615-5406>

**Thread Pitch Diameters:**

+0.7065 to 0.7097 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.020 inches

**Width:**

0.080 inches

**Overall Length:**

0.590 inches

**Thread Size:**

19mm - 1.5mm

**Bore Diameter:**

0.331 inches

**Depth:**

0.080 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Iso m

**Drive Type:**

Slotted face

**Material Hardness Rating:**

C16 to c27

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Special Features:**

63 microinches rms finish on center hole

**Material:**

Steel, qq-s-637, comp 1117 and steel, qq-s-637, comp 1137

**Material:**

Steel comp 1117 and steel comp 1137

**Surface Treatment:**

Oxide

**Surface Treatment:**

Black oxide

**Fsc Application Data:**

Recuperator cylinder head, recoil mechanism, carriage, gun, 155mm, m3

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d