

View Online at <https://aerobasegroup.com/nsn/5365-00-615-5406>

Thread Pitch Diameters:

+0.7065 to 0.7097 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.020 inches

Width:

0.080 inches

Overall Length:

0.590 inches

Thread Size:

19mm - 1.5mm

Bore Diameter:

0.331 inches

Depth:

0.080 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Iso m

Drive Type:

Slotted face

Material Hardness Rating:

C16 to c27

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Special Features:

63 microinches rms finish on center hole

Material:

Steel, qq-s-637, comp 1117 and steel, qq-s-637, comp 1137

Material:

Steel comp 1117 and steel comp 1137

Surface Treatment:

Oxide

Surface Treatment:

Black oxide

Fsc Application Data:

Recuperator cylinder head, recoil mechanism, carriage, gun, 155mm, m3

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d