

View Online at <https://aerobasegroup.com/nsn/5365-00-615-5974>

Thread Pitch Diameters:

+5.5479 to 5.5499 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

0.400 inches

Overall Length:

0.790 inches

Thread Size:

5.6693d - 0.2362p - mod. 6 degrees - r

Bore Diameter:

3.620 inches

Depth:

0.200 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Special acme

Drive Type:

Slotted face

Material Hardness Rating:

C16 to c27

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Special Features:

4 slots undercut at a 15 degrees angle

Material:

Steel, qq-s-634, comp 1045-canceled

Material:

Steel comp 1045

Surface Treatment:

Zinc

Surface Treatment:

Zinc

Fsc Application Data:

Recoil cylinder head, carriage, gun, 155mm, m3

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d