

View Online at <https://aerobasegroup.com/nsn/5365-00-615-5992>

Thread Pitch Diameters:

+4.7609 to 4.7629 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

1.303 inches

Diameter:

0.391 inches

Thread Size:

4.8819d - 0.2362p - mod 6 degrees - r

Bore Diameter:

3.583 inches

Depth:

0.230 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Special acme

Drive Type:

Drilled face

Material Hardness Rating:

C16 to c27

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

2.0865 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Special Features:

Center hole counterbored 0.396 in. Deep to 4.33 in. Diameter on side opposite drilled face

Material:

Steel, qq-s-634, comp 1045-canceled

Material:

Steel comp 1045

Surface Treatment:

Oxide

Surface Treatment:

Black oxide

Fsc Application Data:

Recoil cylinder head, carriage, gun, 155mm, m3

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d