

View Online at <https://aerobasegroup.com/nsn/5365-00-617-1003>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.990 inches

**Diameter:**

0.391 inches

**Thread Size:**

4-1/2 in. -12

**Bore Diameter:**

3.000 inches

**Depth:**

0.313 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

1.875 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Special Features:**

4 holes equally spaced between drive points; (1) no. 10 (0.190 in.)-32hf-2, (2) 1/4in. Deep; 1/16in. Radius on end opposite to drive end

**Material:**

Steel, qq-s-634, comp 1018-canceled and steel, qq-s-634, comp 1022-canceled

**Material:**

Steel comp 1018 and steel comp 1022

**Surface Treatment:**

Phosphate

**Surface Treatment:**

Phosphate

**Fsc Application Data:**

Mount, howitzer, 155-mm, m14

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d