

View Online at <https://aerobasegroup.com/nsn/5365-00-617-1003>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

0.990 inches

Diameter:

0.391 inches

Thread Size:

4-1/2 in. -12

Bore Diameter:

3.000 inches

Depth:

0.313 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Drilled face

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

1.875 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Special Features:

4 holes equally spaced between drive points; (1) no. 10 (0.190 in.)-32hf-2, (2) 1/4in. Deep; 1/16in. Radius on end opposite to drive end

Material:

Steel, qq-s-634, comp 1018-canceled and steel, qq-s-634, comp 1022-canceled

Material:

Steel comp 1018 and steel comp 1022

Surface Treatment:

Phosphate

Surface Treatment:

Phosphate

Fsc Application Data:

Mount, howitzer, 155-mm, m14

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d