

View Online at <https://aerobasegroup.com/nsn/5365-00-627-7934>

**Thread Direction:**

Right-hand

**Countersink Angle In Deg:**

90.0

**Counterbore Diameter:**

Between 0.423 inches and 0.425 inches

**Counterbore Depth:**

Between 0.092 inches and 0.094 inches

**Overall Length:**

0.812 inches

**Thickness:**

0.125 inches

**Wrenching Facility Shape:**

Hexagon

**Countersink Depth:**

0.042 inches

**Screw Thread Length:**

0.537 inches

**Width Across Flats:**

0.750 inches

**Counterbore Location:**

Threaded end

**Countersink Location:**

Wrenching end

**Hole Inside Diameter:**

Between 0.312 inches and 0.314 inches

**Features Provided:**

Counterbore and countersunk

**Thready Qty Per Inch (tpi):**

18

**Thread Size:**

0.625 inches

**Material:**

Steel

**Material Specification:**

Qq-s-637, comp b1111, b1112, b1113 or 1141 federal specification single material response

**Surface Treatment:**

Cadmium or zinc

**Surface Treatment Specification:**

Qq-p-416, type 1, class 3 federal specification single treatment response or qq-z-325, type 1, class 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A540s0