

View Online at <https://aerobasegroup.com/nsn/5365-00-627-7934>

Thread Direction:

Right-hand

Countersink Angle In Deg:

90.0

Counterbore Diameter:

Between 0.423 inches and 0.425 inches

Counterbore Depth:

Between 0.092 inches and 0.094 inches

Overall Length:

0.812 inches

Thickness:

0.125 inches

Wrenching Facility Shape:

Hexagon

Countersink Depth:

0.042 inches

Screw Thread Length:

0.537 inches

Width Across Flats:

0.750 inches

Counterbore Location:

Threaded end

Countersink Location:

Wrenching end

Hole Inside Diameter:

Between 0.312 inches and 0.314 inches

Features Provided:

Counterbore and countersunk

Thready Qty Per Inch (tpi):

18

Thread Size:

0.625 inches

Material:

Steel

Material Specification:

Qq-s-637, comp b1111, b1112, b1113 or 1141 federal specification single material response

Surface Treatment:

Cadmium or zinc

Surface Treatment Specification:

Qq-p-416, type 1, class 3 federal specification single treatment response or qq-z-325, type 1, class 3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A540s0