

View Online at <https://aerobasegroup.com/nsn/5365-00-634-6929>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.020 inches

Width:

0.130 inches

Overall Length:

0.560 inches

Thread Size:

1-1/4 in.-18

Bore Diameter:

1.065 inches

Depth:

0.080 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, ww-t-731, comp a-canceled

Material:

Steel comp 1010 or steel comp 1012 or steel comp 1015

Material Specification:

Ww-t-731, comp a-canceled federal specification single material response

Surface Treatment:

Cadmium

Surface Treatment:

Cadmium plated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d