

View Online at <https://aerobasegroup.com/nsn/5365-00-640-0149>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.0312 inches

Width:

0.062 inches

Overall Length:

0.312 inches

Thread Size:

1/2 in.-20

Bore Diameter:

0.250 inches

Depth:

Between 0.094 inches and 0.109 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Accommodation Type And Quantity:

1 slots

Angle Between Accommodations In Deg:

360.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Special Features:

112.5 microinch finish all surfaces; cage 98750-44a986

Material:

Steel, federal standard 66, aisi b1113 or steel, sae 1113

Material:

Steel comp 1213 or steel comp 1213

Surface Treatment:

Oxide

Surface Treatment:

Black oxide

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d