

View Online at <https://aerobasegroup.com/nsn/5365-00-653-4717>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

43.1

Chamfer Length:

0.030 inches

Width:

Between 0.092 inches and 0.094 inches

Overall Length:

Between 0.240 inches and 0.250 inches

Thread Size:

2 in. - 16

Bore Diameter:

Between 1.590 inches and 1.600 inches

Depth:

Between 0.145 inches and 0.150 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Slotted face

Material Hardness Rating:

Between 34.0 rockwell c and 38.0 rockwell c

Accommodation Type And Quantity:

11 slots

Angle Between Accommodations In Deg:

33.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, mil-s-5000

Material:

Steel comp e4340

Fsc Application Data:

Engine starter assembly, non-aircraft

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d