

View Online at <https://aerobasegroup.com/nsn/5365-00-663-9193>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.015 inches

Overall Length:

0.225 inches

Diameter:

0.062 inches

Taper Minor Diameter:

0.286 inches

Taper Major Diameter:

0.437 inches

Thread Size:

0.625 -40

Depth:

0.082 inches

Bore Shape:

Tapered

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

0.188 inches

Beveled Thread:

Not included

Taper Major Diameter Location:

Opposite drive end

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel, mil-s-7720, comp 303s, cond a

Material:

Steel comp 303

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d