

View Online at <https://aerobasegroup.com/nsn/5365-00-663-9193>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.015 inches

**Overall Length:**

0.225 inches

**Diameter:**

0.062 inches

**Taper Minor Diameter:**

0.286 inches

**Taper Major Diameter:**

0.437 inches

**Thread Size:**

0.625 -40

**Depth:**

0.082 inches

**Bore Shape:**

Tapered

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

0.188 inches

**Beveled Thread:**

Not included

**Taper Major Diameter Location:**

Opposite drive end

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Steel, mil-s-7720, comp 303s, cond a

**Material:**

Steel comp 303

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d