

View Online at <https://aerobasegroup.com/nsn/5365-00-664-2230>

Thread Pitch Diameters:

+1.2398 to 1.2435 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.063 inches

Overall Length:

0.182 inches

Diameter:

0.070 inches

Thread Size:

1.2570 in. -48

Bore Diameter:

1.000 inches

Depth:

0.182 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Accommodation Type And Quantity:

6 holes

Angle Between Accommodations In Deg:

60.0

Radius From Geometric Axis To Accommodation:

0.563 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Brass, qq-b-626, alloy 360

Material:

Copper alloy 360

Surface Treatment:

Cadmium

Surface Treatment:

Cadmium plated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d