

View Online at <https://aerobasegroup.com/nsn/5365-00-664-2230>

**Thread Pitch Diameters:**

+1.2398 to 1.2435 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.063 inches

**Overall Length:**

0.182 inches

**Diameter:**

0.070 inches

**Thread Size:**

1.2570 in. -48

**Bore Diameter:**

1.000 inches

**Depth:**

0.182 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

6 holes

**Angle Between Accommodations In Deg:**

60.0

**Radius From Geometric Axis To Accommodation:**

0.563 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Brass, qq-b-626, alloy 360

**Material:**

Copper alloy 360

**Surface Treatment:**

Cadmium

**Surface Treatment:**

Cadmium plated

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d