

View Online at <https://aerobasegroup.com/nsn/5365-00-664-8657>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.060 inches and 0.062 inches

**Overall Length:**

Between 0.167 inches and 0.169 inches

**Thread Size:**

1-13/16 in. -48

**Bore Diameter:**

Between 1.414 inches and 1.420 inches

**Depth:**

Between 0.060 inches and 0.065 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Magnesium, qq-m-31, comp az31b

**Material:**

Magnesium alloy az31b

**Surface Treatment:**

Any acceptable

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d