

View Online at <https://aerobasegroup.com/nsn/5365-00-685-1163>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.025 inches

Width:

0.126 inches

Overall Length:

0.240 inches

Thread Size:

1.000-32

Bore Diameter:

0.734 inches

Depth:

0.062 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unc

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, qq-s-763, class 416, cond a

Material:

Steel comp 416

Surface Treatment:

Passivate

Surface Treatment:

Passivated

Fsc Application Data:

Platform assembly, automatic pilot

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d