

View Online at <https://aerobasegroup.com/nsn/5365-00-690-2339>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.110 inches and 0.130 inches

**Overall Length:**

Between 0.710 inches and 0.730 inches

**End Radius:**

0.200 inches

**Thread Size:**

0.938-20

**Bore Diameter:**

Between 0.385 inches and 0.395 inches

**Depth:**

Between 0.100 inches and 0.120 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Material Hardness Rating:**

Between 28.0 rockwell c and 36.0 rockwell c

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Rounded

**Process End Location:**

Both ends

**Material:**

Steel, b50ta305b, 99207

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Steel, b50ta305b, 99207

**Surface Treatment:**

Black oxide, ams 2485

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Black oxide, ams 2485

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d