

View Online at <https://aerobasegroup.com/nsn/5365-00-706-1821>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.188 inches

**Overall Length:**

Between 0.578 inches and 0.588 inches

**Thread Size:**

1.312-18

**Bore Diameter:**

Between 1.000 inches and 1.001 inches

**Depth:**

0.125 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Special Features:**

Counterbore end opposite drive end, 1.125 in. Min dia, 1.128 in. Maximum dia, 0.208 in. Min depth, 0.213 in. Maximum depth

**Material:**

Steel

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Steel

**Surface Treatment:**

Oxide

**Surface Treatment:**

Black oxide

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d