

View Online at <https://aerobasegroup.com/nsn/5365-00-752-4788>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.063 inches

Width:

0.188 inches

Overall Length:

0.375 inches

Thread Size:

3 in. - 12

Bore Diameter:

2.375 inches

Depth:

0.188 inches

Bore Shape:

Straight

Screw Thread Series Designator:

N

Drive Type:

Slotted face

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, qq-s-634, comp 1020-canceled and steel, qq-s-634, comp 1025-canceled

Material:

Steel comp 1020 and steel comp 1025

Material Specification:

Qq-s-634, comp 1020-canceled federal specification 1st material response and qq-s-634, comp 1025-canceled federal specification 2nd material response

Surface Treatment:

Zinc or cadmium and dichromate

Surface Treatment:

Zinc or cadmium dichromate

Fsc Application Data:

Mount, howitzer, 155-mm, m80

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d