

View Online at <https://aerobasegroup.com/nsn/5365-00-752-4788>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.063 inches

**Width:**

0.188 inches

**Overall Length:**

0.375 inches

**Thread Size:**

3 in. - 12

**Bore Diameter:**

2.375 inches

**Depth:**

0.188 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

N

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Steel, qq-s-634, comp 1020-canceled and steel, qq-s-634, comp 1025-canceled

**Material:**

Steel comp 1020 and steel comp 1025

**Material Specification:**

Qq-s-634, comp 1020-canceled federal specification 1st material response and qq-s-634, comp 1025-canceled federal specification 2nd material response

**Surface Treatment:**

Zinc or cadmium and dichromate

**Surface Treatment:**

Zinc or cadmium dichromate

**Fsc Application Data:**

Mount, howitzer, 155-mm, m80

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d