

View Online at <https://aerobasegroup.com/nsn/5365-00-753-7164>

**Thread Pitch Diameters:**

+13.6950 to 13.7000 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.093 inches

**Width:**

0.625 inches

**Overall Length:**

1.500 inches

**Thread Size:**

13.750-6

**Bore Diameter:**

13.062 inches

**Depth:**

Between 0.187 inches and 0.203 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Nonstandard

**Drive Type:**

Externally slotted

**Thread Location:**

End opposite drive end

**Accommodation Type And Quantity:**

6 slots

**Angle Between Accommodations In Deg:**

60.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Special Features:**

14.250 in. Diameter by 0.437 in. W. External flange located on drive end; 3 hole equally spaced 120 degrees apart with a no.10-32 unf-3a tap

**Material:**

Steel, qq-s-624, comp 4130-canceled or steel, qq-s-624, comp 8630-canceled

**Material:**

Steel comp 4130 or steel comp 8630

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d