

View Online at <https://aerobasegroup.com/nsn/5365-00-753-7164>

Thread Pitch Diameters:

+13.6950 to 13.7000 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.093 inches

Width:

0.625 inches

Overall Length:

1.500 inches

Thread Size:

13.750-6

Bore Diameter:

13.062 inches

Depth:

Between 0.187 inches and 0.203 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Nonstandard

Drive Type:

Externally slotted

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

6 slots

Angle Between Accommodations In Deg:

60.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Special Features:

14.250 in. Diameter by 0.437 in. W. External flange located on drive end; 3 hole equally spaced 120 degrees apart with a no.10-32 unf-3a tap

Material:

Steel, qq-s-624, comp 4130-canceled or steel, qq-s-624, comp 8630-canceled

Material:

Steel comp 4130 or steel comp 8630

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d