

View Online at <https://aerobasegroup.com/nsn/5365-00-759-6663>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.060 inches

**Overall Length:**

0.250 inches

**Diameter:**

0.094 inches

**Thread Size:**

1.250-12

**Bore Diameter:**

0.875 inches

**Depth:**

0.100 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unf

**Drive Type:**

Drilled face

**Material Hardness Rating:**

Between 40.0 rockwell c and 48.0 rockwell c

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

0.518 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Steel, ams 5643

**Material:**

Steel, ams 5643

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d