

View Online at <https://aerobasegroup.com/nsn/5365-00-765-2142>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.031 inches

Width:

0.063 inches

Overall Length:

0.2180 inches

Thread Size:

3-1/4 -32

Bore Diameter:

1.1250 inches

Depth:

0.0500 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Thread Location:

Drive end

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel, qq-s-634, comp 1020-canceled

Material:

Steel comp 1020

Surface Treatment:

Phosphate

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Phosphate

Fsc Application Data:

Mount, periscope, m94, (t177e2) antiaircraft fire control equipment

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d