

View Online at <https://aerobasegroup.com/nsn/5365-00-776-7481>

Thread Pitch Diameters:

+3.4704 to 3.4732 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.219 inches

Overall Length:

0.335 inches

Diameter:

0.290 inches

Thread Size:

3-1/2 in. - 24

Bore Diameter:

Between 2.377 inches and 2.379 inches

Depth:

Between 0.143 inches and 0.148 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Ns

Drive Type:

Drilled face

Material Hardness Rating:

C34 to c38

Accommodation Type And Quantity:

16 holes

Angle Between Accommodations In Deg:

22.5

Radius From Geometric Axis To Accommodation:

1.406 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Material:

Steel, qq-s-624, comp 8740-canceled

Material:

Steel comp 8740

Surface Treatment:

Tin

Surface Treatment:

Tin plated

Fsc Application Data:

Starter adjusting drive barrel clutch spring, electrical system, engine nonaircraft

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d