

View Online at <https://aerobasegroup.com/nsn/5365-00-776-7481>

**Thread Pitch Diameters:**

+3.4704 to 3.4732 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.219 inches

**Overall Length:**

0.335 inches

**Diameter:**

0.290 inches

**Thread Size:**

3-1/2 in. - 24

**Bore Diameter:**

Between 2.377 inches and 2.379 inches

**Depth:**

Between 0.143 inches and 0.148 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Ns

**Drive Type:**

Drilled face

**Material Hardness Rating:**

C34 to c38

**Accommodation Type And Quantity:**

16 holes

**Angle Between Accommodations In Deg:**

22.5

**Radius From Geometric Axis To Accommodation:**

1.406 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Steel, qq-s-624, comp 8740-canceled

**Material:**

Steel comp 8740

**Surface Treatment:**

Tin

**Surface Treatment:**

Tin plated

**Fsc Application Data:**

Starter adjusting drive barrel clutch spring, electrical system, engine nonaircraft

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d