

View Online at <https://aerobasegroup.com/nsn/5365-00-806-8024>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.063 inches

**Overall Length:**

0.250 inches

**Diameter:**

0.125 inches

**Thread Size:**

2-3/8 in. -28

**Bore Diameter:**

1.375 inches

**Depth:**

0.125 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Ns or uns

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

1.000 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Material:**

Steel, qq-s-763, class 303, cond a

**Material:**

Steel comp 303

**Fsc Application Data:**

Mount, periscope, integrated with fire control

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

T252-d