

View Online at <https://aerobasegroup.com/nsn/5365-00-812-1947>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.010 inches

Width:

0.040 inches

Overall Length:

0.422 inches

Thread Size:

1/4 in. - 32

Bore Diameter:

0.130 inches

Depth:

0.135 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

6 slots

Angle Between Accommodations In Deg:

60.0

Radius From Geometric Axis To Accommodation:

0.125 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, qq-s-763, class 303, cond a

Material:

Steel comp 303

Surface Treatment:

Passivate

Surface Treatment:

Passivated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d